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| EXTERNAL REFERENCE / VERSION |

Interface Sheet-IS

IS-26.CC.2A-41-001 Interface between PBS26.CC.2A and Coil Power Supply & Distribution (PBS 41)

IS-26.CC.2A-41-001

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| Change Log | | | |
|---|-------------------|-------------|--|
| IS-26.CC.2A-41-001 Interface between PBS26.CC.2A and Coil Power Supply & Distribution (PBS 41) (DABD6D) | | | |
| Version | Latest Status | Issue Date | Description of Change |
| v0.0 | In Work | 18 Feb 2025 | |
| v1.0 | Revision Required | 03 Mar 2025 | <p>1) Updated due to PCR-001640 for the IVC power supply .The IS will only become applicable once the PCR is implemented. Main changes: IVC shift from B11-L4 into B13 ,so all the related CCWS-2A cooling connection interfaces also follow the changes.</p> <p>2) Update the staged approach under PCR-1600</p> <p>3) 344X9K-v3.8 ,will be separated into 3 individual interface sheet which include PBS26.CC.2A ,PBS26.CC.2B,PBS26.CC.2C.344X9K-v3.8 CCWS-2A part will be replaced by this version ,v3.8 remaining CCWS-2B,CCWS-2C part still valid until further individual CCWS-2B and CCWS-2C interface approved.</p> <p>4) New IS Template for Cooling Water System (PBS26 and its clients) AT7F2B implemented.</p> |
| v1.1 | In Work | 28 May 2025 | Updated to implement the comments of last version. |
| v1.2 | In Work | 28 May 2025 | Updated to implement the comments from version v1.0 |
| v1.3 | Signed | 03 Jun 2025 | Updated to implement the comments from version v1.0 Updated to modify the broken link in section 5.1.1 in v1.2 |
| v1.4 | Revision Required | 06 Jun 2025 | Updated to implement the comments from version v1.0 Updated to modify the broken link in section 5.1.1 in v1.2 Updated to add approved ICD version 2.3. |
| v1.5 | In Work | 14 Nov 2025 | <p>Updated to implement the last version comment:</p> <p>1)Pressure-relief devices scope clarified: Added clarification that, when necessary, the pressure-relief devices installed in PBS 26.CC may be utilized to prevent system over-pressurization.</p> <p>2)Reference document updated: a) updated the with recent approved versions. b) Included ITER_D_EAUG8E – Minutes of Meeting & Record of Decision regarding OPP interface issue between PBS 26 CCWS-2A and PBS 41 busbar as a formal reference document supporting and justifying the implemented modifications.</p> |
| v1.6 | Signed | 14 Nov 2025 | <p>Updated to implement the last version 1.4 comment:</p> <p>1)Pressure-relief devices scope clarified: Added clarification that, when necessary, the pressure-relief devices installed in PBS 26.CC may be utilized to prevent system over-pressurization.</p> <p>2)Reference document updated: a) updated the with recent approved versions. b) Included ITER_D_EAUG8E – Minutes of Meeting & Record of Decision regarding OPP interface issue between PBS 26 CCWS-2A and PBS 41 busbar as a formal reference document supporting and justifying the implemented modifications.</p> |
| v1.7 | Approved | 03 Dec 2025 | <p>Changes on v1.7</p> <p>Appendix B inlet water chemistry from PBS65 typo been updated.</p> |

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1 Purpose

This document is to define the interface requirements for each interface point between the Component Cooling Water System (PBS 26.CC) and Coil Power Supply and Distribution System (PBS 41), in agreement with the ICD [1].

Table 1: List of affected PBS sub-systems and procurements

| Components (PBS 26.CC) | | | Components (PBS 41) | | |
|--------------------------------------|-------------|---------------|---|-----------------|--------------|
| Name | PBS Level 3 | PA | Name | PBS Level 3 / 2 | PA |
| CCWS-2A major equipment | 26.CC.2A | 2.6.P2A.IN.01 | Fast Discharge Units | 41TF.FD | 4.1.P3.RF.01 |
| CCWS-2A pipe and valves at interface | 26.CC.2A | IO | Fast Discharge Units (non-PIC) | 41FDUS | 4.1.P3.RF.01 |
| | | | Make Switches for PF2 to PF5, VS1 and CC circuits | 41MSJM | 4.1.P3.RF.01 |
| | | | Protective Make Switches (PMS) | 41PMSS | 4.1.P3.RF.01 |
| | | | Switching Network Unit (SNU) | 41SNUS | 4.1.P3.RF.01 |
| | | | In-Vessel VS3 Circuits | 41.V3 | IO |
| | | | ELM Coil Circuits | 41.EL | IO |

2 Definitions

| | |
|--------|---|
| CCWS | Component Cooling Water System |
| CMM | Configuration Management Model |
| CS | Carbon Steel |
| CWC | Cooling Water Collector |
| DT | Fusion Power Operation |
| EIC | Environment Important Components |
| ELM PS | ELM Power Supplies |
| GOS | Global Operational States |
| HVAC | Heating, Ventilation and Air-Conditioning |
| ICD | Interface Control Document |
| IFP | Fluid Interface Points |
| IVC | In-Vessel Coils |

| | |
|-----|------------------------------------|
| IS | Interface Sheet |
| IP | Interface Point |
| LTM | Long Term Maintenance |
| PBS | Plant Breakdown Structure |
| PED | Pressure Equipment Directive |
| PMS | Piping Material Specifications |
| PIC | Protection Important Component |
| POS | Plasma Operation State |
| PRV | Pressure Reducing Valve |
| SIC | Safety Important Component |
| SRD | System Requirements Document |
| SRO | Start of Research Operation |
| SS | Stainless Steel |
| STM | Short Term Maintenance |
| TBD | To Be Defined |
| TC | Tokamak Complex |
| TCS | Test and Conditioning State |
| VS3 | Vertical Stabilization (In-Vessel) |

3 References

3.1 Applicable Documents

| Ref | Document Titles | IDM Links | Version |
|-----|---|------------------------|---------|
| [1] | Interface Control Document (ICD) between Component Cooling Water System (PBS-26CC) and Coil Power Supply & Distribution System (PBS-41) | 2FPYX7 | 2.3 |
| [2] | SRD-26-CC (CCWS) from DOORS | 2DVV9N | 5.0 |
| [3] | SRD-41 (Coil Power Supply and Distribution) from DOORS | 28B6XQ | 5.0 |
| [4] | Staged approach Configuration | SNE6G8 | 4.0 |

3.2 Reference Documents

| Ref | Document Titles | IDM Links | Version |
|------|--|------------------------|---------|
| [5] | Design Interface Control Procedure | 28VNJG | 5.3 |
| [6] | PBS 26 CWS Client Heat Loads - Data Collection Table | YSYAMH | 5.1 |
| [7] | Piping Material Specification for CCWS, CHWS and HRS | 7GYNDL | 3.1 |
| [8] | Fire protection strategy for CWS SSCs inside TKC | YS2B9Q | 1.0 |
| [9] | ITER Coordinate Systems | 2A9PXZ | 3.7 |
| [10] | Configuration Models Approval Forms (CMAF) Folder | 2ESKSV | NA |

| Ref | Document Titles | IDM Links | Version |
|------|--|------------------------|---------|
| [11] | PBS 26 CWS – 2. Piping stress analysis Folder | XK89UL | NA |
| [12] | PBS 26 CWS – 2. Support stress analysis Folder | XK9J9P | NA |
| [13] | 26.CC.2A - Process Flow Diagram | 434R98 | 3.2 |
| [14] | System Design Description Document (DDD) of CCWS | XPN6QG | 1.3 |
| [15] | PBS-41 CCWS CWC tags | U4LEZA | 2.1 |
| [16] | Requested interface point for CCWS 2A by PBS41 | TRW6JE | 1.1 |
| [17] | ITER Numbering System for Components and Parts | 28QDBS | 5.1 |
| [18] | Technical Specification for procurement of Flexible hose for DC Busbar | YPPA7M | 3.1 |
| [19] | Minutes of Meeting & Record of Decision for OPP issue between PBS 26 CCWS-2A & PBS 41 busbar | EAUG8E | 1.3 |

Note: Refer the latest approved version.

3.3 P&IDs

| Ref | Document Titles | IDM Links | Version |
|------|---|------------------------|---------|
| [20] | P&ID of system 26CC2A | YU3V6M | 14 |
| [21] | ITER 410000 PID_007:CCWS-2A Interface Point Bldg 11L3 | RJGAL6 | 1.0 |
| [22] | ITER 410000 PID_009 - CCWS-2A Interface point Bldg 74 | 53D4KB | 1.1 |

PBS 41: IVC PS PIDs not produced yet.

4 Interfaces identification

The interfaces are at the cooling water supply or return isolation valves, with the valve in the scope of PBS 26. The interface with the PBS-41 pipe could be flanged or welded depending on the location of the interface (refer to the P&IDs). The systems and their interfaces are non-PIC. See the respective SRDs for other classifications.

Cooling Water systems (PBS 26.CC) The scope of this section is to identify and classify the IFPs on the base of the PBS level 1 & 2, the IS structure and numbering reported in the corresponding ICD. Therefore, IFPs shall have the following structure:

26CC_41_001-IFP-####: Interface Points between Non-SIC Component) and Coil Power Supply & Distribution (PBS 41).

Please refer to the Appendix A for the detailed information of each IPFs.

5 Interface Requirement (IR)

This section presents all technical data that defining each IFP for this IS, summarized in section 5 and Appendix A.

Section 6 includes Appendix A, which considers all physical and functional requirements for each IFP., and lists the information for each IFP regarding project phases (staged approach) and Global Operational States (Machine States demand – GOS).

5.1 Functional Requirements

5.1.1 Thermal Hydraulic Requirements

[26CC41-001i001-R] The limiting values for cooling water (CW) parameters for client subsystems or components shall be in accordance with the values defined in Appendix A Table 2A-1 and Table 2A-2

These tables list limiting values for cooling water (CW) parameters for client subsystems or components, upon which the design of the CCWS is based. If no client requirement exists, reference CCWS design values are shown (in parentheses) and the client design must conform to these values.

[26CC41-001i002-R] Design temperature of PBS 26.2A is 60°C, PBS41 side client design temperature is 60°C. On both sides of the interface points, PBS26 and their clients should operate under their own design temperature, each interfacing PBS is responsible to make sure that the design temperature of both sides of the interface is respected.

[26CC41-001i003-R] PBS 26.CC maintains supply coolant temperature, pressure, flow rate to ensure component temperature and thermal margins are maintained during the operating campaign as indicated in Appendix A.

[26CC41-001i004-R] Design pressure of CCWS clients shall be at least equal to CCWS design pressure ([7]).

If needed, the pressure-relief devices in PBS 26.CC can be used to avoid system over-pressurization [19].

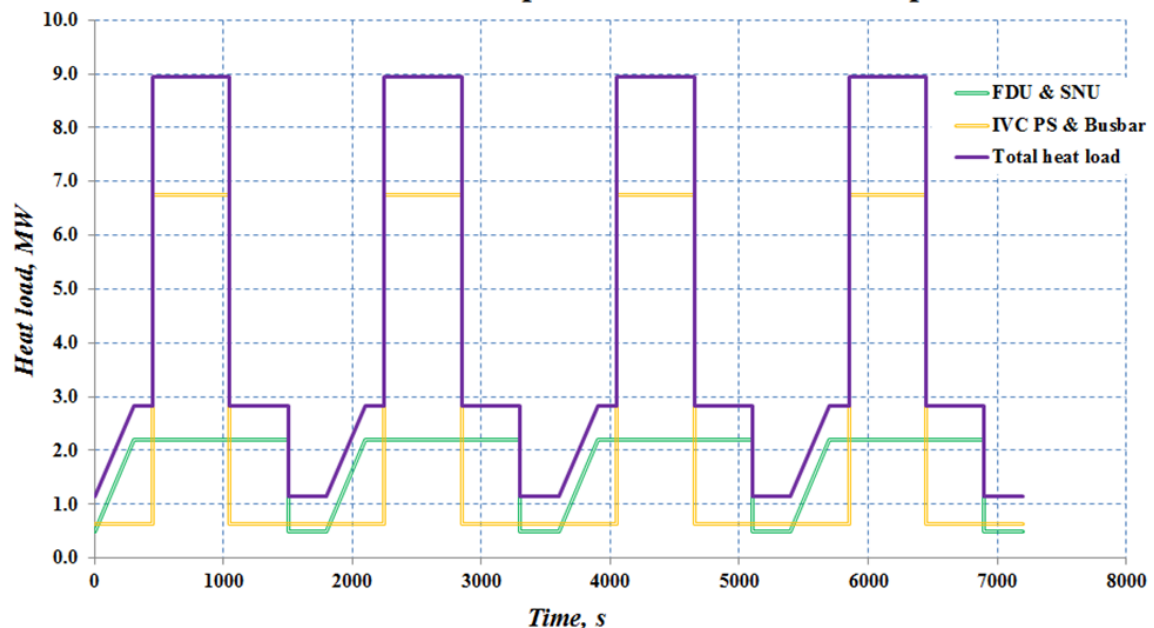
[26CC41-001i005-R] PBS41 shall provide means to regulate flow through its components by implementing flow balancing valve, so that total flow is not perturbed and the total pressure drop between the connecting interface points remains constant as defined in Appendix A.

[26CC41-001i006-R] Pressure drop across each client shall not exceed the value defined in Appendix A.

[26CC41-001i007-R] Both PBSs shall agree on a strategy in order to minimize the number of vents and drains present in each supply and return IFP lines.

[26CC41-001i008-R] Client PBS 41 shall provide a total heat load profile vs time during all GOS Operating State (POS/TCS/LTM/STM).

Figure 2A-1: PBS-41 Total Heat Load Profile During Plasma Operating State*
CCWS 2A: PBS 41 component heat load evolution profile



5.1.2 Water Chemistry Requirements

[26CC41-001i009-R] PBS26.CC water chemistry for PBS41 components shall be in compliance within the value (ranges included) specified in the Appendix B.

5.2 Physical Requirements

[26CC41-001i0010-R] The locations of the physical interfaces shall be in accordance with the applicable Configuration Management Models[10]. (list of the applicable CMAF shall be provided)

[26CC41-001i0011-R] Piping shall be compatible with the material used in the associated CCWS cooling loops as per [7]- Piping Material Specification for CCWS, CHWS and HRS.

[26CC41-001i0012-R] The material on PBS26 side shall be SS (as per specification in [7]), the material of flexible hoses on PBS41 side shall refer [18].

- Seismic Interface Requirements

[26CC41-001i0013-R] The Seismic Interface Requirements shall be in accordance with [7] - Piping Material Specification for CCWS, CHWS and HRS.

[26CC41-001i0014-R] The interface physical requirements shall be in accordance with the physical dimensions in Appendix C.

[26CC41-001i0015-R] The interface connection type shall be in accordance with the data within Appendix C.

[26CC41-001i0016-R] Both PBSs shall agree on a strategy in order to match pipe size (DN and Schedule) and length at all IFPs in order to homogenize discrepancies reported in [19] through [21]

[26CC41-001i0017-R] Boundary conditions at the interface shall be specified for each IFP (rigid, partial anchor, rest support...) in order to understand which direction and moments are restrained .

[26CC41-001i0018-R] The IFP shall be located at the nearest support with respect to the interface point.

[26CC41-001i0019-R] If a rigid connection is used, client PBS41 shall ensure that the mechanical loads at the first fixed support on PBS 26 side (after the interface with PBS 26.CC) are equal or below the maximum allowable values specified in Appendix C

The piping stress analysis shall be performed up to this support by both systems and the support has to be designed taking into account the loads coming from both piping stress analyses.

The coordinates of the IFPs is in the 3D model in ENOVIA and recorded in the dedicated CMAF database: <https://user.iter.org/default.aspx?uid=2ESKSV>.

If needed, flexible hoses shall be provided by PBS41 to connect with PBS26 IFPs.

6 IFPs Data

This section presents all technical data that defining each IFP for this IS, summarized in Appendix A.

Appendix A includes all physical and functional requirements for each IFP regarding project phases (staged approach) and GOS.

6.1 Interface data(CCWS-2A loop summary, table 2A-1 in Appendix A)

Tabel 2A-1 below list limiting values for cooling water (CW) parameters for client subsystems or components, upon which the design of the CCWS is based. If no client requirement exists, reference CCWS design values are shown (in parentheses) and the client design must conform to these values. The following general notes apply to all tables:

1. *Global Operational State of the Tokamak: Plasma Operation State (POS), Testing & Conditioning State (TCS), Short/Long-Term Maintenance (STM/LTM)*
2. *Parameters for Plasma Operating State based on Scenario-I (500MW fusion power with a 300-500 sec pulse and an 1800 sec repetition time). POS heat load and flow are assumed to be bounding for TCS, and temperature and pressure limits for POS are assumed to apply to other operating states, unless otherwise indicated. STM/LTM heat load and flow are assumed to be zero unless otherwise indicated. NA indicates that there is no specific requirement and actual value will be controlled by other parameters.*
3. *Minimum wintertime inlet temperature will be $>$ dewpoint and $\geq 10^{\circ}\text{C}$.*
4. *Client pressure limits are at the interface point during normal operation.*
5. *The maximum pressure drop is the pressure loss in between the PBS 26 supply and return interface isolation valves. One exceptional case is that the requested pressure drop represents the drop from PRV outlet to return line interface point when there is PRV. That's to say, PRV pressure drop is excluded from it. Mentioned supply pressure in the same case is at PRV outlet.*
6. *The pressures are gauge pressures, expressed in MPa G.*

6.2 Interface points physical and functional requirements and availability during plant lifecycle(table 2A-2 in Appendix A)

Appendix A lists the information for each IFP regarding physical and functional requirements, organized in columns as follows:

1. IFP identification as described in Section 4;
2. PBS 26 supply or return line definition;
3. IFP location: Building (B);
4. IFP location: Level (L);
5. IFP location: Room (R);
6. IFP Connection Type: Welded or Flanged;
7. Name of client subsystem/component;
8. ID code of client subsystem/component;
9. Client valve ID at IFP;
10. Client pipe ID at IFP;
11. PBS 26 valve ID at IFP;
12. PBS 26 pipe ID at IFP;
13. Client pipe Dn at IFP;
14. Client pipe schedule at IFP;
15. Wetted metal surface type on Client Side;
16. PBS 26 pipe Dn at IFP;
17. PBS 26 pipe schedule at IFP;
18. Wetted metal surface type on PBS26 Side;

19. Client Design Pressure(also called Maximum Allowable Pressure in PED) , P_D ;
20. Client Design Temperature , T_D ;
21. Pressure losses on client side, P_{loss} (at max flowrate);
22. Volume (m^3) on Client Side;
23. Wetted metal surface (m^2)on Client Side;
24. Safety class of the client;
25. Seismic class of the client;
26. PBS26 Design Pressure, P_D ;
27. PBS26 Design Temperature, T_D ;
28. PBS26 Operation Pressure, P_o ;
29. PBS26 Operation Temperature, T_o ;
30. -53 Heat loads and required flowrates during different baselines and plant operation states.

7 Staged Approach

For PBS Level 3, refer [4] for staged approach.

8 Responsibilities

The system-RO for PBS 41 is responsible for:

- Design of piping beyond isolation valves provided by PBS-26.CC on branches from the CCWS supply/return headers within the building.
- Provide the functional interface requirements data for CCWS design.

The system-RO for PBS 26.CC is responsible for:

- Ensuring that the cooling is adequate for Coil Power Supply and Distribution System.
- Design of the CCWS, including the supply/return headers within the applicable building(s), including branches in the general vicinity of client systems or major equipment.

Appendix A - IFPs Information and Requirements

Table 2A-1:Summary Table for PBS 26.CC.2A and PBS-41 Interface Data(SRO,DT-1 and DT-2)

| Operational State ^(1,2) | Serving Loop of PBS-26.CC » | CCWS-2A | | | | | | | | | Total |
|------------------------------------|--|-------------------------|-------------|-----------------------|----------------|----------------|----------------|---|---------------------|--------------------|--------|
| | Name of Client Served » | PMS | | SNU, FDU & CU Busbars | | | IVC Busbars | ELM PS (Inverters), ELM DC Distribution Busbars, VS3 Extension Busbar & IVC Busbars | ELM PS (Rectifiers) | VS3 Power Supplies | |
| | Location » | Building 32 | Building 33 | Building 74 L3 | Building 74 B2 | Building 11 B2 | Building 11 L3 | Building 11 L4 | Building 13 | Building 13 | |
| | Parameter | | | | | | | | | | |
| POS | Heat to be removed by CW (max, MW) ^(2A-2) | 0.050 | 0.080 | 0.786 | 0.799 | 0.486 | 1.200 | 3.800 | 1.630 | 0.170 | 9.000 |
| | CW supply temp. to client (max,°C) | (31) | (31) | (31) | (31) | (31) | (31) | (31) | (31) | 31 | |
| | CW return temp. from client (max,°C) | (50) | (39) | (41) | (42) | (44) | (37) | (37) | (43) | 33 | |
| | CW supply/return ΔT.(max, °C) | (19) | (8) | (10) | (11) | (13) | (6) | (6) | 12 | 2 | |
| | CW supply pressure (max, MPa G) | 0.85 | 0.85 | 0.85 | 0.85 | 0.85 | 0.65 | 0.52 | 0.68 | 0.68 | |
| | Pressure drop of CW within client system (max @ nominal flow, MPa) | 0.28 | 0.28 | 0.38 | 0.38 | 0.4 | 0.4 | 0.4 | 0.4 | 0.4 | |
| | Required CW flow rate (nominal, kg/s) | 0.63 | 2.25 | 18.30 | 17.90 | 9.27 | 51.8 | 137.1 | 32.3 | 21.6 | 291.2 |
| TCS | Heat to be removed by CW (max. MW) | ≤ POS | ≤ POS | ≤ POS | ≤ POS | ≤ POS | ≤ POS | ≤ POS | ≤ POS | 0.450 | ≤ POS |
| | Required CW flow rate (nominal. kg/s) | 0.63 | 2.25 | 18.30 | 17.90 | 9.27 | 25.9 | 79.4 | 22.8 | 22.1 | 198.55 |
| STM | Heat to be removed by CW (max. MW) | ≤ POS | ≤ POS | ≤ POS | ≤ POS | ≤ POS | ≤ POS | ≤ POS | ≤ POS | 0.450 | ≤ POS |
| | Required CW flow rate (nominal. kg/s) | 0.63 | 2.25 | 18.30 | 17.90 | 9.27 | 51.8 | 137.1 | 32.3 | 22.1 | 291.2 |
| LTM | Heat to be removed by CW (max. MW) | 0.025 | 0.040 | 0.393 | 0.400 | 0.243 | 0 | 0.76 | 1.043 | 0.450 | 3.238 |
| | Required CW flow rate (nominal. kg/s) | 0.32 | 1.13 | 9.15 | 8.95 | 4.64 | 0 | 27.4 | 22.8 | 22.1 | 96.49 |
| Other Data | Conductivity of cooling water (μS/cm) | <=1 | | | | | | | | | |
| | pH of circulating cooling water at 25 °C | (6.5-7.5) | | | | | | | | | |
| | Types of client wetted metal surface | Cu & SS | | | | | | | | | |
| | Area of client wetted metal surface. m2 | 3.6 | 13.2 | 28.5 | 28.5 | 8.3 | 338.9 | 540 | 228 | 68.4 | 1257.4 |
| | Client system/component CW volume. m3 | 0.03 | 0.08 | 0.52 | 0.51 | 0.14 | 5 | 6.2 | 2.6 | 0.78 | 15.86 |
| | Special requirements | No Special Requirements | | | | | | | | | |

Table-specific notes:

- 2A-1
- 2A-2
- Refer respective tables and notes for individual buildings levels Appendix A
PBS-41 total heat load profile during POS is as shown in Figure 2A-1.

Appendix B - Water Chemistry Requirements

DM water (from PBS 65) is used as make up water for CCWS-2A and also for initial filling. The quality of available water is shown in table below.

Table B.1 PBS26.CC.2A water quality

| Parameter | Make up water quality | Circulating water quality |
|--|-----------------------|---------------------------|
| Sp. Conductivity @ 25°C, $\mu\text{S}/\text{cm}$ | < 0.1 | < 1 |
| pH @ 25°C | 6.5 – 7.5 | 6.5 – 7.5 |
| Chloride, ppb | ≤ 3 | ≤ 10 |
| Iron, ppb | ≤ 2 | ≤ 10 |
| Silica, ppb | NA | ≤ 200 |
| Dissolved Oxygen, ppb | ≤ 50 | ≤ 50 |
| TOC, ppb | ≤ 100 | ≤ 100 |

Appendix C - Mechanical Loads

TBD